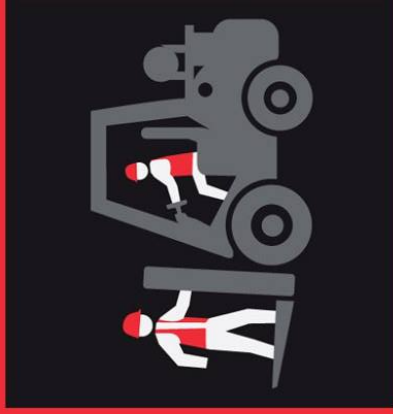


**RIDING ON
A FORKLIFT
OR ON TOP
OF A LOAD**



**TRAVELING
WITH AN
ELEVATED OR
RAISED LOAD**

**IMPROPER
SIGNAGE,
WARNINGS
& SYMBOLS**



**IMPROPERLY
TRAINED
FORKLIFT
OPERATORS**



**TRAVELING
AT A HIGH
RATE OF
SPEED**